



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2535
Job Sheet 183781



Part No: D2535

Job Qty: 50 ea

Part Name: Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/18/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP A 99.04.19 New Issue (From hand written IPP) DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		10/18/18	0.00	0.00	Purchasing		OCT 24 2018
110	Packaging	50 pcs		10/18/18	0.00	0.00	Packaging2		OCT 24 2018
120	QC	50 pcs		10/18/18	0.00	0.00	QC6		38
130	Packaging	50 pcs		10/18/18	0.00	0.00	Packaging3	EP001	Jul 18-10-27
140	QC21-SA	50 Ea		10/18/18	0.00	0.00	QC21		21

Part Op 100 - Issue P/O: 041151 Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring
Descriptions: 110 - Ensure Material Release Note is attached
120 - Check dims to dwg

CT SEP 26 2018 x50

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2535P	Spring	50 pcs (1 ea)	100-Purchasing	5121154

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2535P	50	0	0

Part Specifications

Specifications could not be found.

Plex 9/26/18 9:34 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S121157



Part: D2535

Job No: 183781

Serial No/Batch: S121157

Revision:

Inspector:

Exp Date:

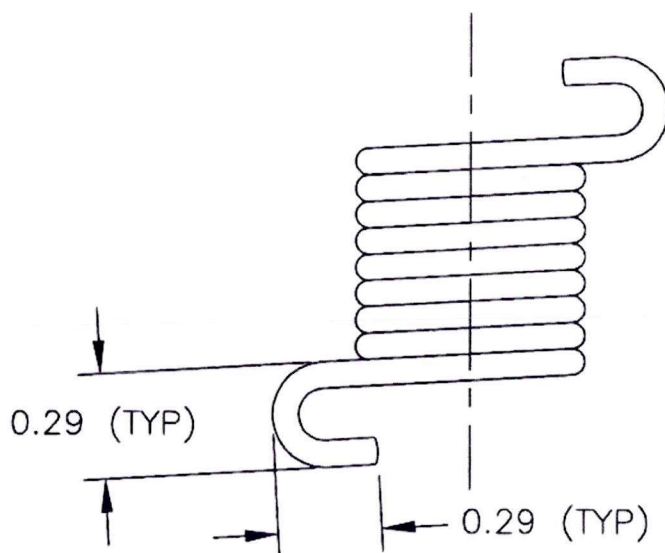
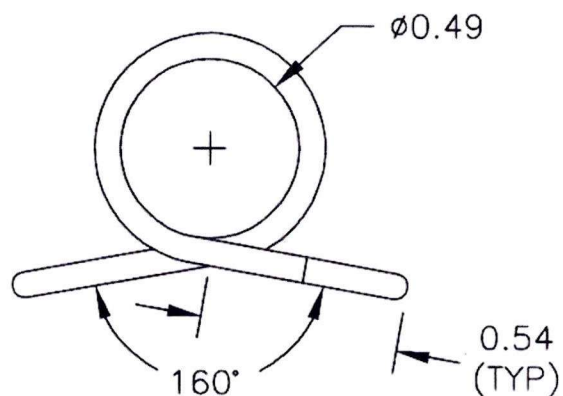
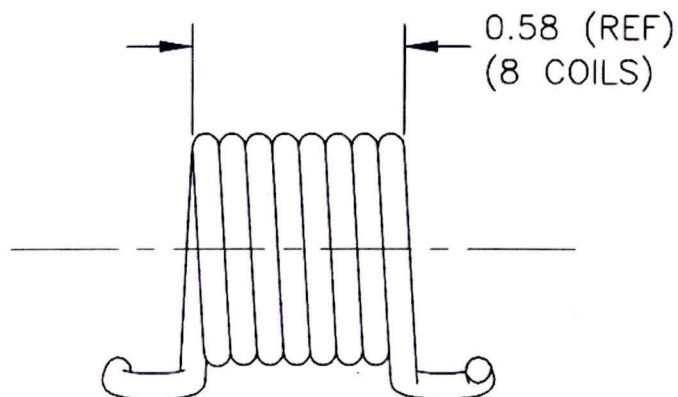
Instructions: Various STC's

Date: 10/24/18



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED JH	DRAWING NO. D2535	REV. A SHEET 1 OF 1
DATE 99.04.08	TITLE SPRING SPEC CONTROL		SCALE 2:1
A	99.04.08	NEW ISSUE	

RELEASED
99.05.11 KE



SPECIFICATION CONTROL DRAWING

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL $\phi 0.070$

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041151**

Supplier: VIC002-VC
Victory Spring Ltd.
3810 - 51 Ave.
Edmonton
AB
T6B 3T5 Canada
Phone: 780 442 4020
Fax: 780 466 8000

PO No: PO041151

PO Date: 9/26/18

Due Date: 10/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
SEP 26 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183781	D2535P		Spring As per Dwg D2535 Rev. A	Firmed	-	10/18/18	50 pcs	0 pcs	50 pcs	\$4.74/pcs	\$237.00
Grand Total:												\$237.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/26/18 11:40 AM dart.lavoie.chantal



3810 - 51 Ave
Edmonton, AB T6B 3T5
t + 780 442 4020
e + accounts@victoryspring.ca

PACKING SLIP

Packing Slip: 42235
Date: Oct 22, 2018
Order Ref: PO041151 ✓

Sold to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Shipped By: FedEx

Shipped Quantity	Backorder Quantity	Unit	Item No.	Description	Price
50	✓	Each	VIC 1533	D2535P Spring - Torsion ✓	4.74
Comment:					

UAS
38
9-89

CERTIFICATE OF CONFORMANCE

REPORT FOR : Dart Aerospace Ltd.	DATE: 22-Oct-2018
PART/DRAWING #: D2535P / VIC 1533 ✓	PO # 41151 ✓
DESCR: Torsion Spring	QUANTITY: 50 ✓

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SS302	yes	
Material diameter	0.07	0.072	
Coil I.D.	0.490	.492"	
Coil O.D.		.636"	
Number of Coils	8 ref	7.9	
Overall Length		1.12	
End Type	per dwg	yes	
Helix	RHW	RHW	

DAS
38
9-89

COMMENTS

Mill Certificate attached: no
Material Heat Number: 35791

Inspected by: *Jeremy Burrowes*



3810 - 51 Ave
Edmonton, AB T6B 3T5
t + 780 442 4020
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PACKING SLIP

Packing Slip: 42250
Date: Oct 23, 2018
Order Ref: 26052

41151

Sold to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Shipped By:

Shipped Quantity	Backorder Quantity	Unit	Item No.	Description	Price
50		EACH	-	D4518-3P Lock Barrel Spring	4.60

Comment: